

Date: Thursday, 06/11/2008 3:51:41 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACER	
Job Number :	43253			
Estimate Number :	12768			
P.O. Number :		Part Number :	41232 200 005 001	
This Issue :	06/11/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	41232-200-005 REV IR	
First Issue :	//	Project Number :	N/A	
Previous Run :		Drawing Revision :	IR	
	Type :	Material :		
	MACHINED PARTS	Due Date :	17/11/2008	Qty: 30 Um: Each
Written By :				
Checked & Approved By :	<u>JUD 08.11.08</u>			
Comment :	Est Rev:A New Issue 07-03-01 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDLRINR0500	Delrin Round Bar .50"
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Comment: Qty.: 0.0378 f(s)/Unit Total : 1.1340 f(s)

Delrin Round Bar .50"

Batch: 1109571

JTP 08/11/08

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005 ,

FOLIO REV: NADWG REV: IR

2-DEBURR AS REQUIRED

JTP 08/11/08

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JTP 08/11/09

(30)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

H.A 08/11/09

(30)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 364

8/11/10

(30)

SLP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 43253

Part Number: 41232 200 005 001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-10

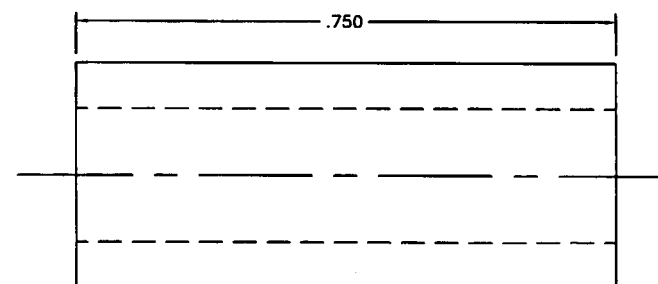
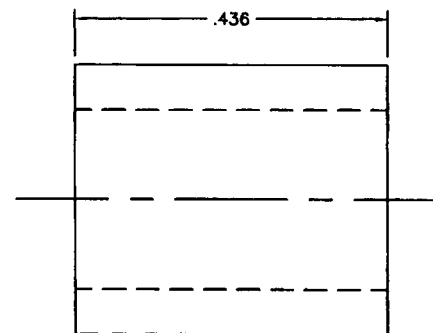
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



-003 SPACER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43253

			-003	SPACER	.313' x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.
			-001	SPACER	.375' x .436	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.
			PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC
							ZONE
NO. REQ'D PER ASSY			LIST OF MATERIAL				
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TITLE DWG. SIZE C SCALE 1 : .125 REV.			-003 4 41232-200-001		NEXT ASSEMBLY		IR
-001 6 41232-000-001					Era Aviation, Inc.		41232-200-005 IR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

